

XM-120

SPUN POLYESTER SEWING THREAD

100% POLYESTER / 5 000 M SPOOL

40S/2



Product name	XM-120 40S/2
Type	Spun Polyester, Sewing Thread
Composition	100% Spun Polyester
Spool length	5 000 m
Twisting	Two-for-one, knotless
Dyestuff	Meets OEKO-TEX Standard 100, Class I
Area of use	Sewing of workwear, uniforms and protective clothing

Physical properties*

	40S/2
Tex	27
Single end breaking strength, cN	1200
Breaking strength CV, %	8.0
Elongation at break, %	14 – 20
Twist per 10 cm	82
Colour conformity, $\Delta E \leq$	1
Colour deviation, class	4 – 5
Colour fastness to washing $\geq$	4
Colour fastness to organic solvents $\geq$	4
Colour fastness to rubbing (dry) $\geq$	4
Colour fastness to rubbing (wet) $\geq$	4
Average length range	$\pm 2\%$

* The values shown are indicative and may vary slightly from batch to batch.