



Flame Retardant fabric for FR-clothing

VOLCANO-260

87% COTTON / 12% NYLON / 1% AS

260 GSM / SATIN 4/1



Fabric name	Volcano-260
Fabric weight	260 ± 10 gsm
Composition	87% Cotton, 12% Nylon, 1% AS
Full width	150 ± 2 cm
Weave	Satin 4/1
Finishes	Flame Retardant, MR (Multi-Risk)
Area of use	FR jackets, trousers and coveralls
Domestic wash	
Industrial wash	

FR & SPECIAL PROPERTIES

Flame retardant	EN ISO 11611 Class 1	50×75°C ISO 15797
	EN ISO 11612 A1, A2, B1, C1, E3, F1	50×75°C ISO 15797
	EN ISO 11612 A1, A2	100×75°C ISO 15797
	EN ISO 11612 D2	5×75°C ISO 15797
Antistatic	EN 1149-5 (1149-3 method 2)	50×75°C ISO 15797
Electric arc	EN 61482-1-2 Class 1(4 kA)	50×75°C ISO 15797
Multi-Risk	EN 13034	5×60°C ISO 6033

PHYSICAL PROPERTIES

		warp	weft
Tensile strength, N	ISO 13934-1:1999	1000	670
Tearing strength, N	ISO 13937-2:2000	21	33
Dimensional Stability To Washing, max	ISO 5077	3%	
Abrasion Resistance	ISO 12947-2:1999	28,000 rubs	
Pilling Resistance	ISO 12945-2:2001	3	

COLOUR FASTNESS

			Light	Mid	Dark	Special
			Orange, Yellow, Red	Green, Grey, Royal Box	Dark Navy, Navy, Royal Blue	Black
Wash Fastness Method E2S (95°C)	ISO 105-C06	Colour Change	4-5	4-5	4-5	4-5
		Stain on Polyester	3-4	4	2-3	2-3
		Stain on Cotton	4	4-5	4	3-4
Rub Fastness	ISO 105-X12	Wet	3-4	3-4	2-3	2-3
		Dry	4-5	4-5	3	3-4
Light Fastness	ISO 105-B02		3	3-4	3-4	4

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