



FABRICS FOR
WORKWEAR &
TECHWEAR



Fabric For Workwear Swatch Book

XM **Textiles**

**FABRIC SWATCH
CARD #1**

LUX

T/C 

65% POLYESTER
35% COTTON
115 GSM, PLAIN 1/1

Optical White #01

Black #1

Navy #2

**FABRIC SWATCH
CARD #2**

SERVICE-115

T/C 

40% POLYESTER
60% COTTON
115 GSM, TWILL 2/1

Blue Police

Bleu Jandarm

Optical white

**FABRIC SWATCH
CARD #4**

FORMA-165

T/C 

65% POLYESTER
35% COTTON
165 GSM, TWILL 2/1

Optical White #01

Black #1

Green #P4

Palace Blue #5

Navy #9

Dark Marine #10

Bordo #C10

Red #16

Grey #16-03

Lime #16-04

Raspberry #16-05

Blue #16-06

Oil Green #16-07

Dark Lilac #16-08

Tuborg Green #16-10

Ocean #16-11

Turquoise #16-13

Rose #16-14

Coral #16-15

Blue Ashes #16-16

#16-17 Yellow

Purple

Beige #40

**FABRIC SWATCH
CARD #5**

PRIMA-160

T/C 

53% COTTON /44% POLYESTER
3% SPANDEX
160 GSM, TWILL 2/1

Amarant #20-01

Black #1

Navy #20-02

White #0

Palace blue #5

**FABRIC SWATCH
CARD #6**

UNITEC-200

T/C 

65% POLYESTER
35% COTTON
200 GSM, TWILL 3/1

Optical White #01

Black #1

Navy #2

Palace Blue #3

Dark Green #5

Red #6

Dark Grey #8

Grey #LT10

Bordo #C10

**FABRIC SWATCH
CARD #7**

OPTIMA-200

T/C 

80% POLYESTER
20% COTTON
200 GSM, TWILL 3/1

Optical White #01

Black #1

Navy #2

Palace Blue #3

Dark Green #5

Red #6

Dark Grey #8

Orange #9

Light Grey #10

FABRIC SWATCH CARD #8

UNITEC-240

T/C

65% POLYESTER
35% COTTON
240 GSM, TWILL 3/1

Optical White #01

Black #1

Navy #2

Palace Blue #3

Light Green #4

Dark Green #5

Red #6

Dark Grey #8

Bordo #C10

Grey #LT10

Light Grey #10

Yellow HI-VIS EN 20471

Orange

Orange HI-VIS EN 20471

Dark navy #21

**FABRIC SWATCH
CARD #9**

CANVAS-320

T/C 

65% POLYESTER
35% COTTON
320 GSM, CANVAS

Optical White #01

Black #1

Navy #C2

Palace Blue #3

Dark Green #5

Red #6

Dark Grey #LT9

Khaki #80

**FABRIC SWATCH
CARD #10**

PROFI-265

T/C 

51% POLYESTER
49% COTTON
265 GSM, TWILL 3/1

White #0

Black #1

Navy #2

Palace Blue #3

Light Green #4

Dark Green #5

Red #6

Yellow #7

Dark Grey #8

Orange Crash #09

Light Grey #10

Bordo #12

Yellow HI-VIS EN 20471

Orange HI-VIS EN 20471

Dark Purple

Purple

Pink

**FABRIC SWATCH
CARD #11**

**PROFI-265
LIGHT**

T/C

70% POLYESTER
30% COTTON
265 GSM, TWILL 3/1

White #0

Black #1

Navy #2

Palace Blue #3

Light Green #4

Dark Green #5

Red #6

Dark Grey #8

Orange Crash #09

Bordo #12

Marine

Turquoise

**FABRIC SWATCH
CARD #12**

ECO-210

T/C 

65% POLYESTER
35% COTTON
210 GSM, TWILL 2/1



Black #1

Navy #2

Palace Blue #3



Green #4

Dark Green #5

Red #6



Dark Grey #8

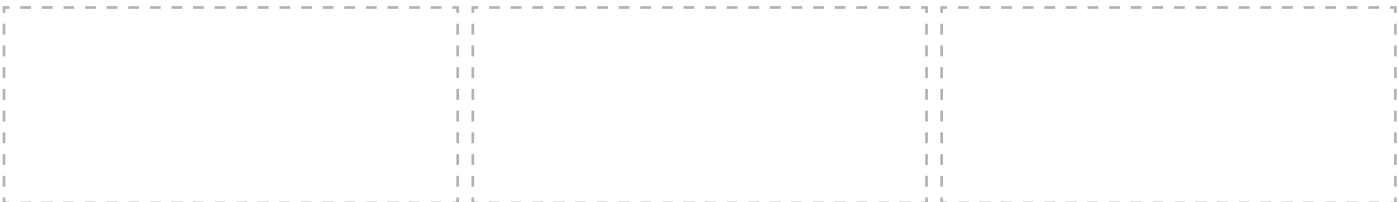


**FABRIC SWATCH
CARD #13**

ECO-245

T/C 

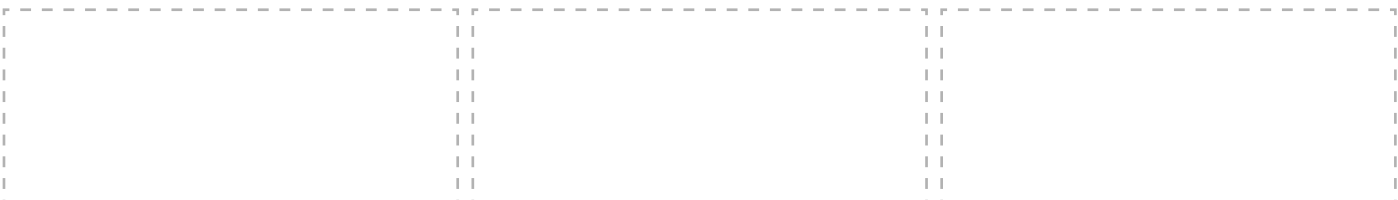
65% POLYESTER
35% COTTON
245 GSM, TWILL 3/1



Black #1

Navy #2

Palace Blue #3



Green #4

Dark Green #5

Dark Grey #8

FABRIC SWATCH CARD #14

FLEX-185

CVC

55% COTTON
37% POLYESTER, 8% PBT
185 GSM, TWILL 2/1

White #01

Black #1

Navy #2

FABRIC SWATCH CARD #15

PROTEC-245 STRETCH

T/C

57% POLYESTER
33% COTTON, 10% PBT
245 GSM, TWILL 2/1

White #01

Black #1

Dark Grey #8

Dark Navy #22

Palace Blue #C3

FABRIC SWATCH CARD #16

MASTER-200

100% COTTON
200 GSM, TWILL 3/1

Optical White

Navy #C2

Palace Blue #4

Orange

Beige

Grey LT10

Black#1

Red

**FABRIC SWATCH
CARD #17**

BUILDER-240

100% COTTON
240 GSM, TWILL 3/1

Optical White #01

Black #1

Navy #2

Palace Blue #3

Dark Green #5

Red #6

Dark Grey #8

Orange #9

Grey #LT10

**FABRIC SWATCH
CARD #18**

BUILDER-260

100% COTTON
260 GSM, TWILL 3/1

Optical White #01

Black #1

Navy #2

Palace Blue #3

Dark Green #5

FABRIC SWATCH CARD #19

MECHANIC-280

100% COTTON
280 GSM, TWILL 3/1

Dark Navy #21

Palace Blue #3

Dark Grey#8

Navy#C2

Dark Green#5

Black#1

Red

FABRIC SWATCH CARD #20

MECHANIC-300

100% COTTON
300 GSM, TWILL 3/1

Black #1

Navy #2

Palace Blue #3

Dark Green #5

Dark Grey #8

**FABRIC SWATCH
CARD #21**

**MINI MATT-
160**

100% POLYESTER
160 GSM, PLAIN 1/1

White #01

Black #1

Palace Blue #5

Blue Ashes #8

Dark Navy #9

Orange Crash#10

Light Blue #11

Grey #12

Green #13

Lavander #15 ES

Red #16

Orange #16-1361 ES

Hot Pink #19-2924 ES

Purple #22 ES

Green #24 ES

Beige #40

FABRIC SWATCH CARD #22

OXFORD-110

100% POLYESTER
110 GSM, PLAIN 1/1



Black #1

Navy #2

Palace Blue #3

FABRIC SWATCH CARD #23

OXFORD-145

100% POLYESTER
145 GSM, PLAIN 1/1



White #0

Black #1

Navy #2



Palace Blue #3

Green #4

Dark Green #5



Red #6

Dark Grey #8

Orange Crash #9



Orange HI-VIS EN 20471

Yellow HI-VIS EN 20471



**FABRIC SWATCH
CARD #24**

OXFORD-215

100% POLYESTER
215 GSM, PLAIN 1/1

White #0

Black #1

Navy #2

Dark Grey #8

**FABRIC SWATCH
CARD #25**

OXFORD-250

100% POLYESTER
250 GSM, PLAIN 1/1

Black #1

Navy #2

**FABRIC SWATCH
CARD #26**

ALBA

97% POLYESTER
3% SPANDEX
300 GSM, TWILL 2/1

Optical White #01

Black #1

Red

Palace Blue #C3

Dark Green #5

Dark Grey #8

Green #13

Dark Navy #23

Orange HI-VIS EN 20471

Yellow HI-VIS EN 20471

**FABRIC SWATCH
CARD #27**

**POLAR
FLEECE-180**

100% POLYESTER
180 GSM,
ANTI-PILLING/KNIT FABRIC

Black #1

Navy #2

Dark Grey #8

**FABRIC SWATCH
CARD #28**

**POLAR FLEECE-
270/350**

100% POLYESTER
270/350 GSM,
ANTI-PILLING/BRUSHED

Optical White #01

Black #1

Navy #2

Palace Blue #3

Dark Green #5

Red #6

Yellow HI-VIS EN 20471

Dark Grey #8

Orange Crash #9

Dark Red #C10

Purple #16-15

Pink #16-16

Emerald #16-17

Marine #16-18

Khaki #16-19

Navy #21

**FABRIC SWATCH
CARD #29**

CLEANSTATIC-110

98% POLYESTER
2% ANTISTATIC
110 GSM, PLAIN 1/1

White

Navy

Royal

Black

**FABRIC SWATCH
CARD #30**

CLEANSTATIC-180

65% POLYESTER
33% COTTON
2% ANTISTATIC
180 GSM, TWILL 2/1

Optical White

Static Blue

**FABRIC SWATCH
CARD #31**

CLEANSTATIC-240

65% POLYESTER
33% COTTON
2% ANTISTATIC
240 GSM, TWILL 2/1



Optical White #01

Static Blue

Dark Navy #22



FABRIC SWATCH CARD #1

FLAME RETARDANT FABRIC

RED #128-06	ORANGE #128-07	GREEN #128-08
ROYAL BLUE #128-04	GREY #128-02	DARK NAVY #128-01
BLACK #128-01	YELLOW HI-VIS #128-08	

FABRIC SWATCH CARD #2

FR-OXFORD-250

98% POLYESTER
 2% ANTISTATIC
 250 GSM, FR-PLAIN 1/1

BLACK	DARK NAVY	GREY
ORANGE HI-VIS	YELLOW HI-VIS	RED



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