



WORKWEAR &
TECHWEAR

fabric



A photograph of a smiling female healthcare professional with dark hair, wearing teal scrubs and a stethoscope. She is holding a tablet in her hands. The background is a blurred indoor setting, likely a hospital or clinic.

**fabrics
for workwear
& outdoor**





FABRICS FOR WORKWEAR & TECHWEAR

XM TEXTILES

YEARS OF MANUFACTURING TRADITION
COMBINED WITH A EUROPEAN BUSINESS PHILOSOPHY
THAT YOU CAN FEEL IN EVERY METRE OF FABRIC

XM Textiles is an international company founded in 2002, specialising in the development and design of fabrics and accessories for workwear, uniforms and protective clothing.

We are a team of several hundred professionals based in Asia and Europe. Our production facilities are in China and our warehouses are in Lithuania, Romania, Italy, Poland and Kazakhstan. We have offices and representatives in 8 countries and we are still growing.

We are young, dynamic and responsible. We deal with fabrics and workwear, which are real things, not virtual (like IT). And working with real things means solving real problems. Our team will help you find a solution, we will always back you up!

XMTEXTILES.COM

OUR FABRIC RANGE

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**FABRIC SWATCH
CARD #1****LUX-115****65% POLYESTER
35% COTTON
115 GSM
PLAIN 1/1****CARE INSTRUCTIONS:**

KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

**SCAN FOR
DETAILS**

Optical White #01

Black #1

Navy #9

Blue Ashes #16-16

Light Sand #23-14

FABRIC SWATCH CARD #2

FORMA-165

65% POLYESTER
35% COTTON
165 GSM
TWILL 2/1

CARE INSTRUCTIONS:



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

SCAN FOR
DETAILS



Optical White #01

Black #1

Grey #16-03

Navy #9

Classic Navy #20-02

Palace Blue #5

Classic Blue #20-03

Blue #16-06

Ocean #16-11

Blue Ashes #16-16

Turquoise #16-13

Dark Marine #10

Oil Green #16-07

Green #P4

Green #16-10

Lime #16-04

Yellow #16-17	Beige #20-06	Purple #20-05	Dark Lilac #16-08
Lilac #20-04	Bordo #C10	Raspberry #16-05	Rose #16-14
Amarant #20-01	Red #16	Coral #16-15	Ash Blue #23-03
Silver Grey #23-04	Peach #23-06	Mineral Green #23-05	Light Pink #21-01
Stone Grey #23-13	Pacific #23-12	Sand #23-11	Blue Police #20-14

FABRIC SWATCH CARD #3

MEDIC-110

T/C horeca & medical fabrics

70% COTTON
30% POLYESTER
110 GSM
PLAIN 1/1

CARE INSTRUCTIONS:



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

SCAN FOR
DETAILS



Khaki

FABRIC SWATCH CARD #4

SERVICE-115

T/C horeca & medical fabrics

40% POLYESTER
60% COTTON
115 GSM
TWILL 2/1

CARE INSTRUCTIONS:



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

SCAN FOR
DETAILS



Optical White #01

Blue Police #20-14

**FABRIC SWATCH
CARD #5****PIXIE-155****CVC** horeca & medical fabrics**92% POLYESTER
8% SPANDEX
155 GSM, PLAIN 1/1
4-WAY STRETCH****CARE INSTRUCTIONS:**

KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

**SCAN FOR
DETAILS**

Classic Navy #20-02

Purple #20-05

White #0

Black #1

Dark Marine #10

Grey #16-03

Amarant #20-01

Blue Ashes #16-16

Raspberry #16-05

Olive #23-09

Dark Green #22-23

Baby Blue #22-24

Ash Pink #22-21

FABRIC SWATCH CARD #6

PRIMA-160 STRETCH

CVC horeca & medical fabrics

53% COTTON
44% POLYESTER
3% SPANDEX
160 GSM, TWILL 2/1

CARE INSTRUCTIONS:



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

SCAN FOR
DETAILS



Optical White #01

Black #1

Classic Navy #20-02

Palace Blue #5

Blue #16-06

Ocean #16-11

Bordo #C10

Red #16

Amarant #20-01	Oil Green #16-07	Dark Marine #10	Turquoise #16-13
Dark Lilac #16-08	Blue Ashes #16-16	Coral #16-15	Lime #16-04
Navy #9	Raspberry #16-05	Green #16-10	Grey #16-03
Light Pink # 21-01	Purple #20-05	Pudra	Stone Grey #23-13
Sand #23-11	Pacific #23-12	Mineral Green #23-05	Ash blue #23-03
Baby Blue #22-24	Ash Pink #22-21		

**FABRIC SWATCH
CARD #7****PRIMA-200
STRETCH**

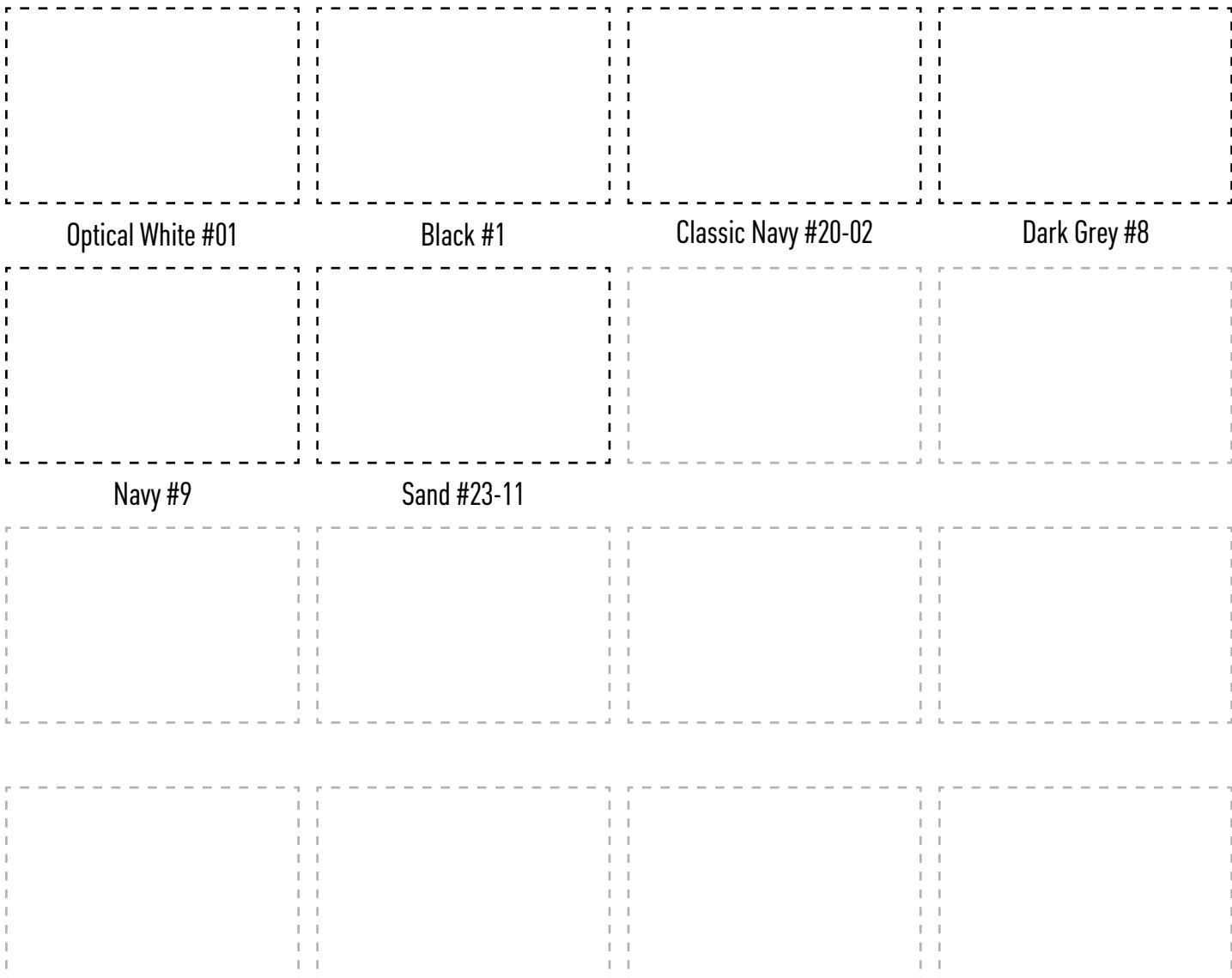
CVC horeca & medical fabrics

**58% COTTON
39% POLYESTER
3% SPANDEX
200 GSM, TWILL 2/1**

CARE INSTRUCTIONS:

KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

**SCAN FOR
DETAILS**



**FABRIC SWATCH
CARD #8**

**FLEX-185
STRETCH**

CVC horeca & medical fabrics

**55% COTTON
37% POLYESTER
8% PBT, 185 GSM
TWILL 2/1**

CARE INSTRUCTIONS:



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

**SCAN FOR
DETAILS**



Black #1

**FABRIC SWATCH
CARD #9**

COSMO-200

CVC horeca & medical fabrics

**67% POLYESTER
27% VISCOSE
6% SPANDEX
200 GSM, 4-WAY
STRETCH**

CARE INSTRUCTIONS:



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

**SCAN FOR
DETAILS**



White #0

Dark Navy #22-07

Grey #22-08

Amarant #22-09

Black #1

Ash Pink #22-21

Beige #22-22

Dark Green #22-23

Baby Blue #22-24

Bordo #22-27

Powder Pink #23-07

Pastel Lilac #23-08

Olive #23-09

Foggy Grey #23-19

Deep Marine #23-16

Dark Royal #23-18

Choco #23-15

Blank Blue #23-17

**FABRIC SWATCH
CARD #10****MINI MATT-160**

POLY horeca & medical fabrics

**100% POLYESTER
160 GSM
PLAIN 1/1****CARE INSTRUCTIONS:**

KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

**SCAN FOR
DETAILS**

White #0

Black #1

Grey #12

Navy #9

Palace Blue #5

Blue Ashes #8

Orange #404-06

Red #16

Beige #40

Orange Crash #10

Dark Grey #21-12

Purple #22

Yellow #22-01

Light Grey #22-02

Dim Grey #22-03

Light Yellow #22-04

Mocca #22-05

Cappuccino #22-26

Latte #22-25

Light Pink #404-50

Blue #404-14

Grass Green #404-25

Dark Brown #404-29

Light Graphite #404-61

Beige #404-03

Orange #16-1361

T/C workwear fabrics

**FABRIC SWATCH
CARD #11**

OPTIMA-190

80% POLYESTER
20% COTTON
190 GSM, TWILL 3/1

CARE INSTRUCTIONS:



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

SCAN FOR
DETAILS



Optical White #01

T/C workwear fabrics

**FABRIC SWATCH
CARD #12****OPTIMA-200****80% POLYESTER
20% COTTON
200 GSM
TWILL 3/1****CARE INSTRUCTIONS:**

KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

**SCAN FOR
DETAILS**

Black #1

Dark Grey #8

Light Grey #10

Navy #2

Palace Blue #3

Dark Green #5

Red #6

FABRIC SWATCH CARD #13

UNITEC-200

**65% POLYESTER
35% COTTON
200 GSM
TWILL 3/1**

CARE INSTRUCTIONS:



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

**SCAN FOR
DETAILS**



Optical White #01

Black #1

Grey #LT10

Dark Grey #8

Navy #2

Palace Blue #C3

Dark Green #5

Bordo #C10

Green #16-10

Red #6

Orange #11

Dark Navy #22

**FABRIC SWATCH
CARD #14****UNITEC-240**

**65% POLYESTER
35% COTTON
240 GSM
TWILL 2/1**

CARE INSTRUCTIONS:

KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

**SCAN FOR
DETAILS**



Optical White #01

Black #1

Dark Grey #8

Grey #LT10

Dark Navy #22

Navy #2

Palace Blue #C3

Dark Green #5

Green #16-10

Bordo #C10

Red #6

Light Grey #10

Orange #11

Sahara #22-19

Yellow HI-VIS EN 20471

Orange HI-VIS EN 20471

**FABRIC SWATCH
CARD #15****TEMPO-240**

**65% POLYESTER
35% COTTON
240 GSM
TWILL 2/1**

CARE INSTRUCTIONS:

KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

**SCAN FOR
DETAILS**



Navy #2

Black #1

Dark Grey #8

Palace Blue #C3

Red #6

Dark Green #5

Grey #LT10

Convoy Grey #22-20

**FABRIC SWATCH
CARD #16****PROFI-265**

**51% POLYESTER
49% COTTON
265 GSM
TWILL 3/1**

CARE INSTRUCTIONS:

KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

**SCAN FOR
DETAILS**



Black #1

Dark Grey #8

Light Grey #10

Navy #2

Palace Blue #3

Dark Green #5

Light Green #4

Bordo #12

Red #6

Dark purple #20-10

Yellow HI-VIS EN 20471

Orange HI-VIS EN 20471

FABRIC SWATCH
CARD #17

PROFI-265 LIGHT

T/C workwear fabrics

70% POLYESTER
30% COTTON
265 GSM
TWILL 3/1

CARE INSTRUCTIONS:



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

SCAN FOR
DETAILS



Black #1

Dark Grey #8

Navy #2

Palace Blue #3

Dark Green #5

Light Green #4

**FABRIC SWATCH
CARD #18****CANVAS-270**

**65% POLYESTER
35% COTTON
270 GSM
CANVAS**

CARE INSTRUCTIONS:

KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

**SCAN FOR
DETAILS**



Black #1

Dark Green #5

Dark Grey #LT9

Navy #C2

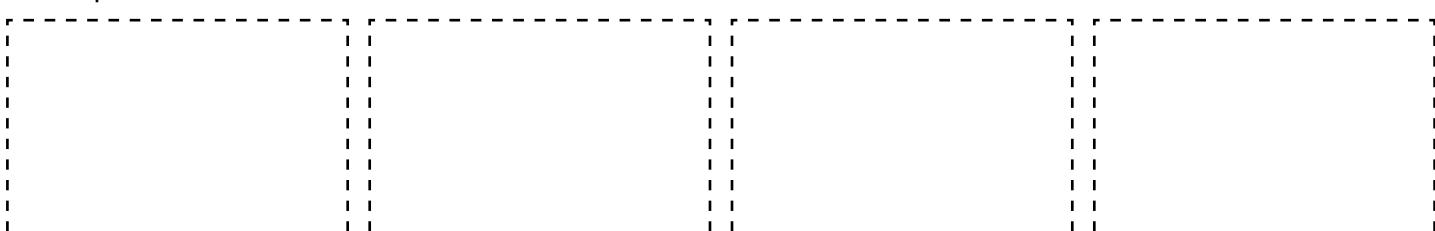
Beige #22-06

**FABRIC SWATCH
CARD #19****CANVAS-320**

T/C workwear fabrics

**65% POLYESTER
35% COTTON
320 GSM
CANVAS****CARE INSTRUCTIONS:**

KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

**SCAN FOR
DETAILS**

T/C workwear fabrics

**FABRIC SWATCH
CARD #20**

FENIX-240

65% POLYESTER
35% COTTON
240 GSM, WR
ACID-PROOF

CARE INSTRUCTIONS:



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

SCAN FOR
DETAILS



Black #1

Red #6

Navy #2

Palace Blue #3

**FABRIC SWATCH
CARD #21**

PROTEC-245 STRETCH

57% POLYESTER
33% COTTON
10% PBT, 245 GSM
TWILL 2/1

CARE INSTRUCTIONS:



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

SCAN FOR
DETAILS



Black #1

Dark Grey #8

Dark Navy #22

Palace Blue #C3

**FABRIC SWATCH
CARD #22****POLIFLEX-220****90% POLYESTER
10% SPANDEX
220 GSM, WR
4-WAY STRETCH****CARE INSTRUCTIONS:**

KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

**SCAN FOR
DETAILS**

Black #1

Ebony Blue #22-16

**FABRIC SWATCH
CARD #23**

SHELLFLEX-265

90% NYLON
10% SPANDEX
265 GSM, WR
4-WAY STRETCH

CARE INSTRUCTIONS:



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

SCAN FOR
DETAILS



Black #1

Dark Grey #8

Navy #2

**FABRIC SWATCH
CARD #24**

ECO-210

65% POLYESTER
35% COTTON
210 GSM
TWILL 2/1

CARE INSTRUCTIONS:



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

SCAN FOR
DETAILS



Black #1

Dark Grey #8

Navy #2

Palace Blue #3

Red #6

Green #4

**FABRIC SWATCH
CARD #25****ECO-245****65% POLYESTER
35% COTTON
245 GSM
TWILL 3/1****T/C workwear fabrics****CARE INSTRUCTIONS:**

KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

**SCAN FOR
DETAILS**

Dark Grey #8

Navy #2

Palace Blue #3

Dark Green #5

**FABRIC SWATCH
CARD #26****MASTER-200****100% COTTON
200 GSM
TWILL 3/1****CARE INSTRUCTIONS:**

KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

**SCAN FOR
DETAILS**

Optical White #01

Black #1

Navy #C2

Palace Blue #3

Beige #20-07

Orange #9

Red #6

Grey #LT10

**FABRIC SWATCH
CARD #27****BUILDER-240****100% COTTON
240 GSM
TWILL 3/1****CARE INSTRUCTIONS:**

KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

**SCAN FOR
DETAILS**

Optical White #01

Black #1

Dark Grey #8

Grey #LT10

Navy #C2

Palace Blue #3

Dark Green #5

Red #6

Orange #9

Bordo #C10

Dark Navy #21

**FABRIC SWATCH
CARD #28****MECHANIC-280**

CO workwear fabrics

**100% COTTON
280 GSM
TWILL 3/1****CARE INSTRUCTIONS:**

KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

**SCAN FOR
DETAILS**

Black #1

Dark Grey #8

Dark Navy #21

Navy #C2

Palace Blue #3

Dark Green #5

Red #6

Grey #LT10

**FABRIC SWATCH
CARD #29**

CLEANSTATIC-110

POLY workwear fabrics

**98% POLYESTER
2% AS, 110GSM
PLAIN 1/1**

CARE INSTRUCTIONS:



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

**SCAN FOR
DETAILS**



F8001 White

F8012 Black

F8011 Navy

F8008 Blue

T/C workwear fabrics

**FABRIC SWATCH
CARD #30**

CLEANSTATIC-140

**63% POLYESTER
33% COTTON
4% AS, 140 GSM
TWILL 2/1**

CARE INSTRUCTIONS:



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

**SCAN FOR
DETAILS**



Optical White #01

T/C workwear fabrics

FABRIC SWATCH
CARD #31

CLEANSTATIC-180

65% POLYESTER
33% COTTON
2% AS, 180 GSM
TWILL 2/1

CARE INSTRUCTIONS:



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT



SCAN FOR
DETAILS

Static Blue #20-12

Royal Blue #21-02

Optical White #01

T/C workwear fabrics

**FABRIC SWATCH
CARD #32**

CLEANSTATIC-240

65% POLYESTER
33% COTTON
2% AS, 240 GSM
TWILL 2/1

CARE INSTRUCTIONS:



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

SCAN FOR
DETAILS



Optical White #01

Dark Navy #22

Static Blue #20-12

**FABRIC SWATCH
CARD #33**

RAINBLOCK

100% POLYESTER
140 GSM, TWILL 2/1
MECHANICAL
STRETCH

CARE INSTRUCTIONS:



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

SCAN FOR
DETAILS



Black #1

Dark Navy #23

Yellow HI-VIS EN 20471

Orange HI-VIS EN 20471

POLY all weather protection fabrics**FABRIC SWATCH
CARD #34****GABRIELA-270 ST****100% POLYESTER
270 GSM, PLAIN 1/1
MECHANICAL
STRETCH****CARE INSTRUCTIONS:**

KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

**SCAN FOR
DETAILS**

Black #1

Dark Navy #23

Dark Grey #8

Optical White #01

Brown #22-18

POLY all weather protection fabrics

FABRIC SWATCH CARD #35

ALBA

**97% POLYESTER
3% SPANDEX
310 GSM, 4-WAY
STRETCH, TPU, WR**

CARE INSTRUCTIONS:



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

**SCAN FOR
DETAILS**



Optical White #01	Black #1	Dark Grey #8	Dark Navy #23
Dark Green #5	Palace Blue #C3	Red #6	Yellow HI-VIS EN 20471
Orange HI-VIS EN 20471	Khaki #23-10		

**FABRIC SWATCH
CARD #36**

LINING MESH-60

**100% POLYESTER
60 GSM, 4-WAY
STRETCH**

POLY all weather protection fabrics

CARE INSTRUCTIONS:



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

Black #1

Dark Navy #23

Dark Grey #22-10

**FABRIC SWATCH
CARD #37**

LINING MESH-100

**100% POLYESTER
100 GSM, 4-WAY
STRETCH**

POLY all weather protection fabrics

CARE INSTRUCTIONS:



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

**SCAN FOR
DETAILS**



Black #1

Dark Navy #23

Yellow HI-VIS EN 20471

**FABRIC SWATCH
CARD #38****POLAR
FLEECE-180 N****POLY** all weather protection fabrics**100% POLYESTER
180 GSM
ANTIPILLING****CARE INSTRUCTIONS:**

KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

Black #1

Navy #2

**SCAN FOR
DETAILS**

POLY all weather protection fabrics

FABRIC SWATCH CARD #39

POLAR FLEECE-270 N

**100% POLYESTER
270 GSM
ANTIPILLING**

CARE INSTRUCTIONS:



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

**SCAN FOR
DETAILS**



Optical White #01

Black #1

Dark Grey #8

Navy #2

Dark Navy #21

Palace Blue #3

Dark Green #5

Khaki #16-19

Marine #16-18

Emerald #16-17

Purple #16-15

Dark Red #C10

Red #6

Pink #16-16

Orange Crash #9

Yellow HI-VIS EN 20471

Orange HI-VIS EN 20471

**FABRIC SWATCH
CARD #40**

POLAR FLEECE-350 N

POLY all weather protection fabrics

100% POLYESTER
350 GSM
ANTIPILLING

CARE INSTRUCTIONS:



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT



Optical White #01

Black #1

Dark Grey #8

Navy #2

Dark Navy #21

Dark Red #C10

Red #6

Light Grey #22-11

Indigo Blue #22-12

Charcoal #22-13

Khaki Green #22-14

Royal Blue #22-15

Palace Blue #3

Dark Green #5

**FABRIC SWATCH
CARD #41****ARCTIC
FLEECE-330****POLY** all weather protection fabrics**100% POLYESTER
330 GSM
ANTIPILLING/
KNITTED****CARE INSTRUCTIONS:**

KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

Black #1

Dark Grey #8

HV Yellow

Khaki #16-19

Light Grey #22-11

Navy #2

Red #6

POLY all weather protection fabrics

**FABRIC SWATCH
CARD #42**

TAFFETA-190T

**100% POLYESTER
52 GSM
PLAIN 1/1**

CARE INSTRUCTIONS:



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

White #0

Black #1

Navy #2

**FABRIC SWATCH
CARD #43**

DEWSPO-240T

**100% POLYESTER
80 GSM
PLAIN 1/1**

CARE INSTRUCTIONS:



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

**SCAN FOR
DETAILS**



Black 19-0303TPX

FABRIC SWATCH
CARD #44

OXFORD-110

**100% POLYESTER
110 GSM
PLAIN 1/1**

POLY all weather protection fabrics

CARE INSTRUCTIONS:



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

**SCAN FOR
DETAILS**



Black #1

Navy #2

Palace Blue #3

POLY all weather protection fabrics

**FABRIC SWATCH
CARD #45****OXFORD-145****100% POLYESTER
145 GSM
PLAIN 1/1****CARE INSTRUCTIONS:**

KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

**SCAN FOR
DETAILS**

White #0

Black #1

Dark Grey #8

Navy #2

Palace Blue #3

Dark Green #5

Green #4

Red #6

Yellow HI-VIS EN 20471

Orange HI-VIS EN 20471

POLY all weather protection fabrics**FABRIC SWATCH
CARD #46****OXFORD-160****100% POLYESTER
160 GSM
PLAIN 1/1****CARE INSTRUCTIONS:**

KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

**SCAN FOR
DETAILS**

Black #21-09

Dark Grey #21-07

Dark Navy #21-04

Palace Blue #21-05

Green #21-08

Red #21-06

Yellow HI-VIS EN 20471

POLY all weather protection fabrics

FABRIC SWATCH CARD #47

OXFORD-215

100% POLYESTER
215 GSM
PLAIN 1/1

CARE INSTRUCTIONS:



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

SCAN FOR
DETAILS



Black #1

Dark Grey #8

Navy #2

White #0

POLY all weather protection fabrics

FABRIC SWATCH CARD #48

OXFORD-250

100% POLYESTER
250 GSM
PLAIN 1/1

CARE INSTRUCTIONS:



KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

SCAN FOR
DETAILS



Black #1

Dark Grey #8

Navy #2

POLY all weather protection fabrics**FABRIC SWATCH
CARD #49****OXFORD-330 PVC 100% POLYESTER
330 GSM
PLAIN 1/1****CARE INSTRUCTIONS:**

KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

**SCAN FOR
DETAILS**

White #0

Black #1

Beige #21-03

Grey #23-02

Palace blue #23-01

POLY all weather protection fabrics**FABRIC SWATCH
CARD #50****OXFORD-400 PVC****100% POLYESTER
400 GSM
PLAIN 1/1**

Black #1

CARE INSTRUCTIONS:

KEEP IN COOL DRY PLACE, WITH NO DIRECT SUNLIGHT

**SCAN FOR
DETAILS**



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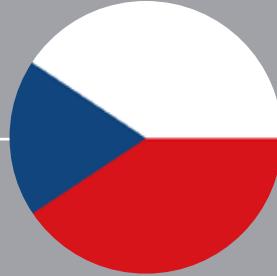
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