


Promo-180

80% POLYESTER / 20% RAYON

180 GSM / TWILL 3/1



Fabric name	Promo-180
Fabric weight	180 ± 5 gsm
Composition	80% Polyester, 20% Rayon
Full width	150 ± 2 cm
Weave	twill 3/1
Finishes	–
Area of use	men's and women's workwear and uniform
Washing instruction	

Physical properties*

			warp	weft
1	Tensile strength, N	ISO 13934-1:2013	1100	950
2	Tearing strength, N	ISO 13937-3:2000	33	45
3	Dimensional Stability To Washing, max.	ISO 6330:2000	3.0%	3.0%
4	Abrasion Resistance	ISO 12947-2:2002	-	
5	Pilling Resistance (after 1000 rev.)	ISO 12945-2:2000	-	
6	Colour Fastness To Washing (cotton+polyester) 60°C, min.	ISO 105-C06:2010		
	Colour change	ISO 105-C06:2010	4-5	
	Colour staining	ISO 105-C06:2010	3-4	
7	Colour Fastness To Perspiration, min.	ISO 105-E04:2013		
	Colour change		-	
	Colour staining		-	
8	Colour Fastness To Rubbing, min.	ISO 105-X12:2001		
	Dry		4-5	
	Wet		3-4	
9	Colour Fastness To Light	ISO 105-B02:2013	3-4	

* The values shown are indicative and may vary slightly from batch to batch.

www.xmtextiles.com

XM TEXTILES EUROPE

Darius ir Gireno st. 42A, Room 509
Vilnius, LT-02189, Lithuania
Tel. +370 52 078 703
info@xmtextiles.com

XM TEXTILES ROMANIA

Sos.Tamasi 20, Hala 6B, Parter,
Buftea, 070000, Ilfov, Romania
Tel. +40 31 630 3639
info@xmtextiles.com

XM TEXTILES ITALIA SRL

Via dei Notai, Blocco 23, Centergross,
40050 Funo di Argelato (BO), Bologna, Italy
Tel. +39 051 952 8202
info@xmtextiles.com