

WHY CHOOSE XMSTM REFLECTIVE TAPE





XM SilverLineTM designs and manufacturers reflective tapes for High Visibility workwear, Protective clothing and Firefighters uniform.

We have 15 years experience of work with reflective materials and today we sell our reflective tapes on 6 continents in 51 countries. XM SilverLineTM represented by offices in Asia (in Shanghai), Europe (Lithuania, Romania, Spain, Portugal, Poland and Russia) and South America (Sao-Paulo).

We have 10 different flame retardant reflective tapes and 20 non-FR tapes in our product

range. 23 articles are always in our stock and 7 other articles we make per order. All our FR-tapes resist 50/100 wash cycles and certified to EN 469 and EN 20471.

We test every production lot to deliver you 100% quality.

SAFETY & PROTECTION

XM SilverLineTM reflective tapes provide safety and protection for the workers and peace of mind for workwear manufacturers. Manufacturers of HighVis-clothing are very careful when choosing from whom to buy the fabric and reflective tape. It is their responsibility to ensure the safety of the workers. That is why every XM SilverLineTM product has the proven quality, confirmed by EN-certificate.



GUARANTEED VISIBILITY

I EN20471

XM SilverLine™ reflective tapes are guaranteed to be visible even after 50 wash cycles. Reflectivity of our tapes after 50 washes at 60°C is between 180-250 cd/lm*m2 (EN 20471 after-wash requirement = 100). We have Reflectivity 380-400 cd/lm*m2 when tested our tapes for 5000 Abrasion, 7500 Flexing cycles, Climatic ageing at -20C. After Influence of Rainfall the tapes have shown 160-190 cd/lm*m2.



OUALITY

XM SilverLine™ reflective tapes are made with glass microbeads with reflective index R500-R600. To fix the layer of micro-beads on textile base we use German glue and for our Flame Resistant tape only Clariant FR-additives are used. When ready, our FR-tape is dried in special box during 24 hours to reinforce its composition. Every batch of XM SilverLine™ reflective tapes is tested for Reflectivity and Flame Resistance after 25/50 washes.



FLAME RESISTANCE AFTER 50 WASHES

XMS reflective tapes (6 articles) have been tested in AITEX lab (Spain) for flame resistant properties after 50 wash cycles. The fr-tapes undergone domestic laundry at 60°C for 50 washes. After that Vertical Burn test has been applied for 12s. No After-flame or After-glow have been observed.



ECO-FRIENDLY

XMS reflective tapes are OEKO-TEX 100 certified. That means they consists no harmful substances and ecologically friendly to the wearers.



Tested for harmful substances according to Oeko-Tex® Standard 100 BJ015 127333 TESTEX



CERTIFICATES

XM SilverLineTM reflective tapes are certified to the following standards:

- EN 469.
- EN 20471,
- EN 15384.
- NBR 15292 etc.

The certificates have been obtained in international laboratories and available for download on our website www.XMSilverLine.com

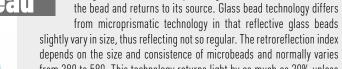


HOW REFLECTIVE TAPES WORK



In a glass bead reflective system light strikes the back surface of

Glass bead



depends on the size and consistence of microbeads and normally varies from 380 to 580. This technology returns light by as much as 30% unless affected by heavy rainfall that causes the reflective optics to scatter the light until it dries again. The glassbeads technology is most popular and economically efficient for such application as safety vests, industrial work wear, FR-workclothing, firefighters gear.

XM SilverLineTM reflective tapes reflect light and make people more visible on the road or on a construction place. When people wear clothing with reflective material, it allows to others see them from longer distance. It is very important for drivers, since they may start to push brake earlier and save one's life.

Microprism

Light strikes each of the three surfaces of the microprism before

returning to the source. The microprism provides more reflective surface area than a glass bead and will reflect up to 250% more light. The microprismatic technology is better for reflective tapes used for trucks and also for those people who often work in the rain or in the sea.



Reflective materials also serves to make workers more visible in dark, fog and other poor weather conditions to avoid accidents in workplace. Our reflective tapes can be sewn or heat-applied to safety vests of Road and Construction workers, to coveralls and overalls of Oil&Gas workers, to jackets and pants of Utilities workers, to Firefighters uniform and to other workwear to make it highly visible. We offer reflective tapes and trims in Yellow-Silver, Orange-Silver, pure Silver, pure Yellow, pure Orange colours. In our product range there are tapes made from Aramid, FR-Cotton, Cotton, Poly-cotton, Polyester, PU and other materials. Micro-beads and Prismatic reflective technologies are used in our different tapes. XM SilverLineTM reflective tapes meet European and American standards for High Visibility and Flame Resistance. Below you can see general description on EN 20471 and ANSI 107 standards for High Visibility clothing.

INTERNATIONAL STANDARDS





EN ISO 20471:2013

High visibility clothing - Test methods and requirements

This International standard specifies requirements for high visibility clothing which are capable of visually signaling the wearer's presence. The selection and use of high-visibility clothing should be based on a risk assessment of the conditions in which the wearer of the high-visibility clothing will be working.

EN ISO 20471 is a revised version of the previous EN 471 high visibility PPE standard. According to Directive 89/686/EEC, it requires by law to protect people who work on or near a roadside, whilst they go

about their day to day business. The standards are set by identifying the risks to people. This is the minimum standard for high visibility clothing, which is capable of visually signalling the user's presence and which specifies test methods and performance requirements for PPE worn in high-risk situations.

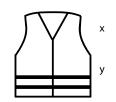


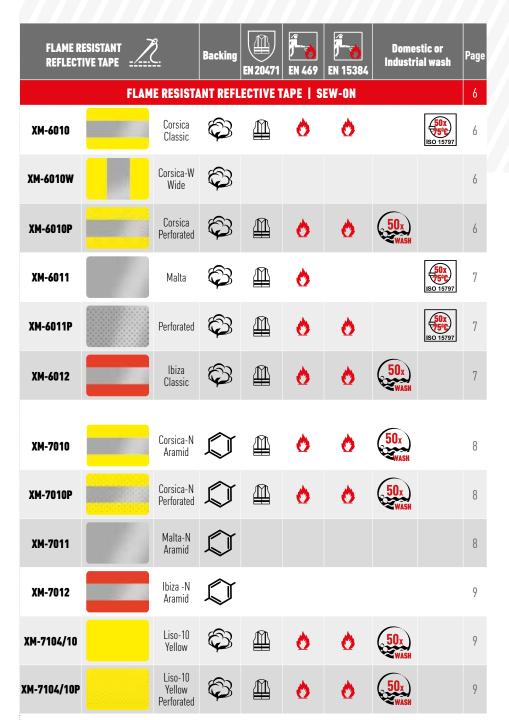
ANSI/ISEA 107-2020

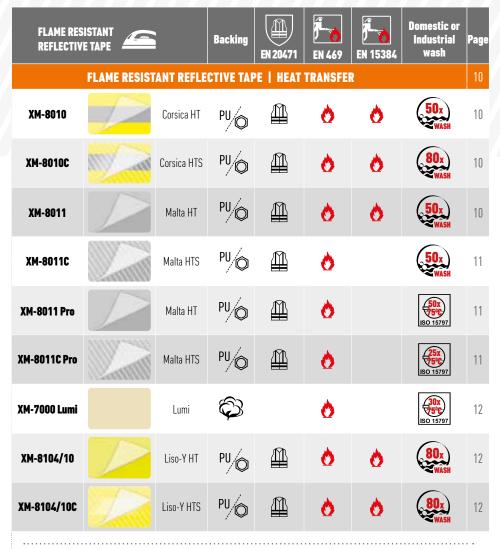
The American National Standard for High-Visibility Safety Apparel The American National Standard for High-Visibility Safety Apparel (ANSI/ISEA 107-2020) was approved in 2004 by the American National Standards Institute, Inc. (ANSI). The development of the standard was done by committee with the International Safety Equipment Association (ISEA) as the secretariat. The new voluntary standard provides guidelines for the selection and use of high visibility apparel - such as safety vests, work wear, and rainwear - to improve worker visibility during the day, in low-light conditions, and at night. Visit our page for more information on the



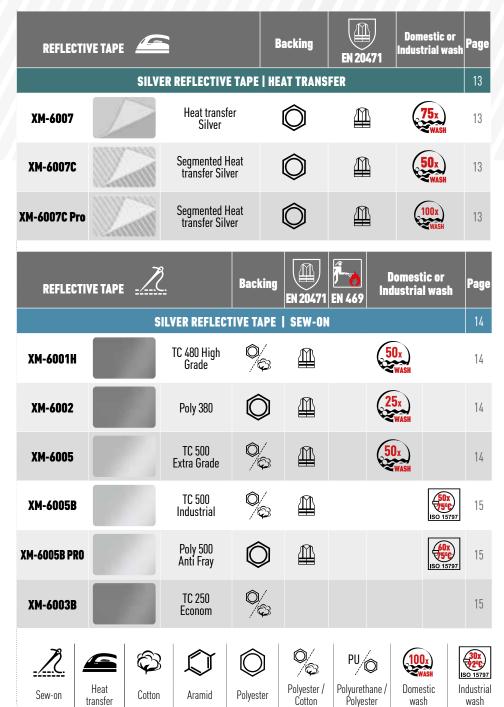
Class	Background material [m²]	Reflective material [m²]
1	0,14	0,10
2	0,50	0,13
3	0,80	0,20







How many rolls in one box?					
ITEM	XM-6010	XM-6010W	XM-6011S		
WIDTH	5 cm	7.5 cm	2.5 cm		
ROLL SIZE	5 cm x 100m	7.5 cm x 100m	2.5 cm x 100m		
ROLLS PER BOX	10 rolls	10 rolls	20 rolls		
METERS PER BOX	1 000 m	1 000 m	2 000 m		
HS CODE (NCM)	5907	5907	5907		



Aramid

Cotton

wash

wash

Sew-on

transfer





XM-6010

Corsica

- Sew-on
- Glass beads. Ra > 450
- 100% Cotton FR
- Roll size: 5cm x 100m
- 50x75°C industrial wash EN 469
- 50x75°C industrial wash EN 15384
- **7** 30x dry clean EN 20471
- 25x60°C wash NBR 15292















Yellow-Silver FR reflective trim offers flame retarant protection, certified by EN 469. It is made for FR-clothing and Firefighters uniform. This tape resists to Heat and Fire and keeps its High Visibility. It can be sewn onto FR-jackets, pants or turnout gear. Industrial or domestic wash.



XM-6010W

Corsica-Wide

- Sew-on
- Glass beads, Ra > 450
- ► 100% Cotton FR
- Roll size: 7.5cm x 100m



7.5cm wide reflective tape is required for Firefighters to be more visible. XM-6010W is your solution. It has 2.5cm wide silver stripe in the centre, giving 25% more reflective area. Industrial or domestic wash.



XM-6010P Corsica-Perforated



- Glass heads Ra > 350
- 100% Cotton FR
- Roll size: 5cm x 100m
- 50x60°C wash EN 20471, EN 469
- 50x60°C wash EN 15384



















Yellow-Silver FR reflective trim is perforated for extra breathability. Numerous micro-holes made in the tape allow easier output of perspiration helping body to not be overheated. XM-6010P can be sewn on FR-clothing or Firefighters uniform.

Certified by EN 469, EN 15384, EN 20471.



XM-6011 Malta

- Sew-on
- Glass beads, Ra > 450
- ► 100% Cotton FR
- Roll size: 5cm x 100m
- 50x75°C industrial wash EN 20471
- 60x75°C industrial wash EN 469
- 30x dry clean EN 20471
- NFPA 2112



















This silver reflective tape offers flame retardant protection certified by EN 469. It is also certified to EN 20471. It resists 180°C heat and limited influence of flame and continue to reflect and make wearer more visible at such conditions. It can be sewn on FR workwear, police/army or emergency uniform

Industrial or domestic wash



XM-6011P

Perforated

- Sew-on
- Glass beads, Ra>450
- 100% Cotton FR
- Roll size: 5cm x 100m
- 50x75°C industrial wash EN 20471
- 50x75°C industrial wash EN 15384
- ► 50x75°C industrial wash EN 469
- 30x dry clean EN 20471, EN 469
- NFPA 2112









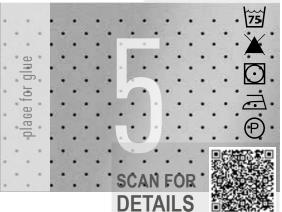












Silver FR reflective tape is perforated for extra breathability. It offers flame retardant protection proven by EN 469 certificate. Numerous micro-holes made in the tape allow easier output of perspiration helping body to not be overheated. XM-6011P can be sewn on FRclothing or Firefighters uniform.

Industrial or domestic wash



XM-6012

- Sew-on
- Glass heads Ra > 450
- 100% Cotton FR
- Roll size: 5cm x 100m
- 50x60°C wash EN 20471
- 50x60°C wash EN 469 50x60°C wash EN 15384



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CERTIFICATE

EN 20471





Red-Silver FR reflective trim offers excellent flame retardant protection proven by EN 469 certificates. It is designed for High Visibility and to ensure maximum protection of people working at the risk of flame, sparks or open fire. It can be sewn onto FR industrial work wear or firefighters uniform etc.



XM-7010 Corsica-N Aramid

- **▼** Sew-on
- Glass beads, Ra > 450
- 100% Meta-Aramid
- Roll size: 5cm x 100m 50x60°C wash EN 20471
- 50x60°C wash EN 15384
- 50x60°C wash EN 469 25x60°C wash NBR 15292

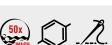
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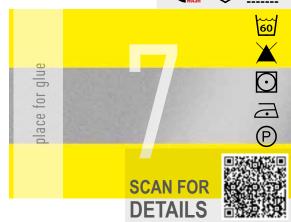












Yellow-Silver aramid FR reflective trim offers excellent flame retardant protection proven by EN 469 certificates. Specially designed for High Visibility and to ensure maximum protection of people working at the risk of flame or open fire. It can be sewn on FR industrial work wear or firefighters uniform.

XM-7010P Corsica-N Perforated

- Sew-on
- Glass heads: Ra>360
- ▼ 100% Meta-Aramid FR
- Roll size: 5cm x 100m
- 50x60°C wash EN 20471
- 50x60°C wash EN 15384
- 50x60°C wash EN 469 30x dry clean EN 20471







Reflective tape XM-7010P is a Yellow-Silver FR-trim made of Meta-Aramid and perforated for better breathability. It offers inherent flame retardant protection proven by EN 469 certificate. Micro-holes allow more air-circulation and easier output of perspiration helping to the body to not be overheated. It can be sewn on firefighters uniform or fr-clothing.













XM-7011 Malta-N Aramid

- Sew-on
- Glass heads Ra > 450
- ► 100% Meta-Aramid
- Roll size: 5cm x 100m





Silver aramid FR reflective tape offers excellent flame retardant protection. It is also fully compliant to EN 20471/ANSI 107. Designed for extra High Visibility and for max protection of people working at the risk of flame or open fire. For FR workwear, army/police, firefighters uniform.



XM-7012 Ibiza -N Aramid

- Sew-on Glass heads Ra > 450
- ► 100% Meta-Aramid
- Roll size: 5cm x 100m



Orange-Silver aramid FR reflective trim offers excellent flame retardant protection. It is specially designed for High Visibility and to ensure maximum protection of people working at the risk of flame, sparks or open fire. It can be sewn onto FR workwear or firefighters uniform.



XM-7104/10 Liso-10 Yellow

Sew-on

Glass heads Ra > 70-85



- Roll size: 5cm x 100m
- 50x60°C wash EN 20471
- 50x60°C wash EN 15384
- 50x60°C wash EN 469

NFPA 2112















Yellow (Lime) reflective tape offers flame retardant protection certified by EN 469. High visibility certified by EN 20471. Can be sewn on FRclothing or Firefighters jacket/pants. We produce and sell XM-7104 Flame resistant (Flame retardant) reflective tape with high quality and at very competitive price. Our strict quality control provides quaranteed quality of Yellow Flame resistant tape even after 50 domestic wash cycles.



XM-7104/10P

Liso-10 Perforated

- Sew-on
- Glass heads Ra > 70-85
- 100% Cotton FR
- Roll size: 5cm x 100m
- 50x60°C wash EN 469
- 50x60°C wash EN 20471
- 50x60°C wash EN 15384















Yellow (Lime) reflective tape with perforation for extra breathability offers flame retardant protection certified by EN 469. High visibility certified by EN 20471. Can be sewn on FR-clothing or Firefighters jacket/pants. We produce and sell XM-7104/10P Flame resistant reflective tape with high quality and at very competitive price. This reflective tape does not burn or ignite even after 50 domestic wash cycles at 60°C.



XM-8010 Corsica HT

- Heat transfer
- ► Glass heads: Ra>490
- FR PU+Polyester
- Yellow-Silver FR-Trim
- Roll size: 5cm x 100m
- 50x60°C wash EN 20471
- 50x60°C wash EN 469

glue

place for

50x60°C wash EN 15384

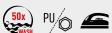
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Reflective tape XM-8010 in Yellow-Silver colour with Flame Resistant properties. Designed for Heat Transfer application on FR-workwear and Firefighters clothing. It is more comfortable due to lower weight and better flexibility and it is easily applied by heat transfer. XM-8010 is actually PU film developed for use on FR-clothing, it is made with Reflective microbeads and FR substance with high durable properties.

XM-8010C

- Heat transfer
- ► Glass heads: GRa>400
- FR PU+Polyester
- Yellow-Silver Segmented FR-Trim
- Roll size: 5cm x 100m
- 80x40°C wash EN 20471
- 80x40°C wash EN 469
- 80x40°C wash EN 15384

glue

place for

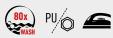






SEGMENTED











This triple colour Yellow-Silver-Yellow trim is flame resistant and designed for Heat Transfer application on Firefighters clothing or FR-workwear. Segmented design of the tape gives more flexibility and improves aircirculation from the body of the wearer. Better breathability helps to not be overheated. XM-8010C is a high-tech material and its adhesive properties varies depending on type of fr fabric.



XM-8011 Malta HT

- Heat transfer
- ► Glass beads: Ra>510
- FR PU+Polyester
- Silver FR-Trim
- Roll size: 5cm x 100m
- 50x60°C wash EN 20471
- 50x60°C wash EN 469
- 50x60°C wash EN 15384
- NFPA 2112

glue

place for





50x PU

DETAILS Reflective tape XM-8011 in Silver colour with FR properties. Designed for Heat Transfer application on FR-workwear and Firefighters clothing. XM-8011 is a high-tech material and its adhesive properties varies depending on type of fr fabric. We advise you before the first use to check the grip of the tape by applying it on a certain FR-clothing. It is also useful to make trial washes of fr-clothing with applied reflective tape.

SCAN FOR



XM-8011C

- Heat transfer
- ► Glass beads: Ra>420
- FR PU+Polyester
- ▼ Silver Segmented FR-Trim
- Roll size: 5cm x 100m
- 50x60°C wash EN 20471
- 50x60°C wash EN 469
- NFPA 2112













Segmented Reflective tape (film) XM-8011C with Flame Resistant properties. It is Breathable and stretchy due to its segmented design. Use heat press or iron to apply it on FR-workwear or Firefighters clothing. Reflective tape (film) XM-8011C is a high-tech material. Please apply it on a sample FR-clothing to see how good it "glues" to the fabric. It is also useful to make trial washes of the fr-clothing with applied tape.



XM-8011 Pro Malta HT Pro

- ► Heat Transfer
- ► Glass beads: Ra>500
- FR PU+Polyester
- Silver FR-Trim
- Roll size: 5cm x 100m
- 50x75°C industrial wash EN 20471
- ► 50x75°C industrial wash EN 469















Reflective tape XM-8011C in Silver colour with FR properties. Designed for Heat Transfer application on FR-workwear and Firefighters clothing. XM-8011C is a high-tech material and its adhesive properties varies depending on type of fr fabric. We advise you before the first use to check the grip of the tape by applying it on a certain FR-clothing. It is also useful to make trial washes of fr-clothing with applied reflective tape.



XM-8011C Pro Malta HTS Pro



► Glass beads: Ra>450



- ▼ Silver Segmented FR-Trim
- Roll size: 5cm x 100m
- 25x75°C industrial wash EN 20471
- 25x75°C industrial wash EN 469





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Segmented Reflective tape (film) XM-8011C Pro with Flame Resistant properties. It is Breathable and stretchy due to its segmented design. Use heat press or iron to apply it on FR-workwear or Firefighters clothing. Reflective tape (film) XM-8011C Pro is a high-tech material. Please apply it on a sample FR-clothing to see how good it "glues" to the fabric. It is also useful to make trial washes of the fr-clothing with applied tape.



XM-7000 Lumi

- Glow in the dark
- 100% Cotton
- Luminous tape
- Roll size: 5cm x 100m
- 30x75°C wash EN 469
- 30x75°C wash EN 14116
- 30x75°C wash EN 11611, EN 11612
- ► ISO 17398 class C





















XM-7000 Lumi photoluminescent tape is designed to provide exceptional visibility in low-light conditions and ensure the safety of workers. It absorbs and stores light energy, which is emitted as a visible glow in dark or lowlight conditions. This ensures that workers remain easily seen even when light sources are limited or absent. XM-7000 Lumi is made from FR treated cotton and has been certified by EN 14116, EN 11611, EN 11612 and EN 469.



XM-8104/10

- Heat Transfer
- ► Glass beads: 🗹 Ra>125
- FR PU+Polyester
- Yellow FR-Trim
- Roll size: 5cm x 100m
- 80x40°C.35x60°C wash EN 20471
- 80x40°C, 35x60°C wash EN 469
- 80x40°C,35x60°C wash EN 15384

NFPA 2112



CERTIFICATE

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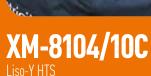








Reflective tape XM-8104/10 in Yellow colour with Flame Resistant properties. Designed for Heat Transfer application on FR-workwear and Firefighters clothing. XM-8104/10 is a high-tech material and its adhesive properties varies depending on type of fr fabric. We advise you before the first use to check the grip of the tape by applying it on a certain FR-clothing. It is also useful to make trial washes of fr-clothing with applied reflective tape.



- Heat Transfer
- ► Glass beads: 🗹 Ra>100
- FR PU+Polyester
- Yellow Segmented FR-Trim
- Roll size: 5cm x 100m
- 80x40°C wash EN 20471
- 80x40°C wash EN 469
- 80x40°C wash EN 15384
- NFPA 2112











Segmented Reflective tape XM-8104/10C in Yellow colour with Flame Resistant properties. Designed for Heat Transfer application on FR-workwear and Firefighters clothing. Segmented design of the tape gives more flexibility and improves air-circulation from the body of the wearer. It is used for FR-rainwear (jacket, pants etc) or FR-knitwear (polo, sweatshirt, hoodie etc), where stitching is not allowed. Use heat press or iron to apply this FR-tape to your FR-clothing

Heat transfer



XM-6007

Heat transfer

- Heat transfer_
- Glass beads. Ra > 500
- 100% Polyester
- Silver Reflective Tape
- Roll size: 5cm x 100m
- 75x40°C wash EN 20471
- 50x60°C wash EN 20471















Silver heat transfer reflective material with excellent retro-reflectivity. It is normally used for EN 20471 vests and other HiVis clothing. By mean of a heat press or by simple ironing you can add this reflective material to your corporate wear in a form of a logo or as safety stripes. Available in 1", 2", 3".4" width.



XM-6007C

Segmented







- ▼ Silver Segmented Reflective Tape
- Roll size: 5.5cm x 100m
- 50x60°C wash EN 20471













Segmented Silver heat transfer reflective trim with excellent retroreflectivity. Features extra breathability due to segmented design. It is recomended to use for EN 20471 knit clothing to have safe, functional and comfortable workwear. By mean of a heat press or by simple ironing you can add this reflective trim to workwear adding safety and style at work.



XM-6007C Pro

Segmented

- Heat transfer_
- Glass beads, Ra > 500
- 100% Polyester
- Segmented reflective Tape
- Roll size: 5,5cm x 100m
- ▼ 100x60°C wash EN 20471













Segmented Silver heat transfer reflective trim with excellent retroreflectivity. Features extra breathability due to segmented design. It is recomended to use for EN 20471 knit clothing to have safe, functional and comfortable workwear. By mean of a heat press or by simple ironing you can add this reflective trim to workwear adding safety and style at work.



XM-6001H TC 480 High Grade

- Sew-on
- Glass heads Ra > 480
- 65% Polyester, 35% Cotton
- Roll size: 5cm x 100m
- 50x60°C wash EN 20471
- 30x dry clean EN 20471









Grey reflective tape with superior retro-reflective performance is best suited for EN 20471 vests, jackets, pants etc. It is made with polycotton backing using micro-beads technology. Retroreflection of High grade micro-beads provides extra visibilty of road workers. Available in 1", 2", 3", 4" width.



XM-6002 Poly 380

- **▼** Sew-on
- Glass heads Ra > 380
- 100% Polyester
- Roll size: 5cm x 100m
- 25x60°C wash EN 20471











Grey reflective tape with good retro-reflective performance is best suited for HiVis vests, jackets, pants etc. It is made with 100% polyester backing and micro-beads layer on the surface. Retro-reflection of micro-beads provides better safety for the workers. Available in 1", 2", 3", 4" width.



XM-6005

TC 500 Extra Grade



- Glass heads Ra > 500
- 65% Polyester, 35% Cotton
- Roll size: 5cm x 100m
- 50x60°C wash EN 20471
- 30x dry clean EN 20471













Silver reflective tape with superior retro-reflective performance is best suited for EN 20471 vests, jackets, pants etc. It is made with polycotton backing. Maximum retroreflection is guaranteed even after numerous wash cycles. High grade micro-beads provides extra visibilty of workers. Available in 1", 2", 3", 4" width.



XM-6005B TC 500 Industrial wash

Sew-on



65% Polyester, 35% Cotton

Roll size: 5cm x 100m

50x75°C industrial wash FN 20471

50x dry clean EN 20471













Silver reflective tape with superior retro-reflective performance is best suited for Heavy duty EN 20471 workwear. It is made with polycotton backing. Maximum retroreflection is guaranteed even after numerous Industrial laundry cycles. High grade micro-beads provides extra visibilty of workers. Available in 1", 2", 3", 4" width.



XM-6005B Pro

Poly 500 Anti Fray





100% Polyester

Roll size: 5cm x 100m

Anti Fraying properties

60x75°C industrial wash EN 20471

30x dry clean EN 20471













Silver reflective tape with Anti Fraying properties is designed for the toughest use. Made of enforced polyester this reflective tape does not fray on the edges even after 60 industrial washes. High grade microbreads reflects the light with more power thus providing high visibility of building workers, road workers and other professionals. Durable and easy to care reflective tape for the best HighVis clothing.



XM-6003B

TC250 Econom

Sew-on

Glass heads Ra > 250

65% Polyester, 35% Cotton

Roll size 5cm x 100m





Silver reflective tape with good retro-reflective performance is best suited for HiVis vests, jackets, pants etc. It is made with polycotton backing and micro-beads layer on the surface. Retroreflection of micro-beads provides better safety for the workers. Available in 1", 2", 3", 4" width.



XM-6034

- Sew-on
- Glass beads. Ra > 80
- 65% Polyester, 35% Cotton
- Roll size 5cm x 100m

place for glue



Yellow reflective tape. It is made with polycotton backing. The tape lets you customize a corporate workwear style and increase safety of workers. It can be sewn onto workwear or corporate uniform.



XM-6033 Two-colour trim

Sew-on



65% Polyester, 35% Cotton

Roll size 5cm x 100m

▼ 35x60°C wash EN 20471













Yellow-Silver reflective trim. It is made with polycotton backing and reflective stripe integrated in the middle. The trim lets you customize a corporate workwear style and increase safety of workers. You may choose the width of Silver stripe as well as the width and colour of backing. It can be sewn onto industrial work wear or corporate uniform.



XM-6023-TT Grossgrain ribbon



Glass beads. Ra > 450



Roll size: 5cm x 100m

35x60°C wash EN 20471













Yellow/Orange-Silver and grossgrain reflective ribbon trim becomes very popular for safety vests. It is made with high-grade reflective tape thermotransferred onto colour grossgrain backing. The trim lets you customize your work clothing and increase safety of workers. You may choose the width of Silver stripe as well as the width and colour of backing.



XM-6032

Reflective Piping

- Sew-on
- Glass heads Ra > 380
- ► 100% Polyester
- ► Roll size 3mm x 100m



Silver high visible reflective piping is to be sewn into the seams of either workwear, everyday apparel or sportswear, footwear, bags etc. It significantly increases visibility of wearer in the day and night. Reflective piping is also became a trendy accessory, which in fact makes our life safer. Available in many different colours.



XM-6032A

Reflective Piping

- ▼ Sew-on
- Glass heads Ra > 380
- 85% Nylon, 15% Spandex
- Roll size 3mm x 100m



Silver high visible reflective piping is to be sewn into the seams of either workwear, everyday apparel or sportswear, footwear, bags etc. It significantly increases visibility of wearer in the day and night. Reflective piping is also became a trendy accessory, which in fact makes our life safer. Available in many different colours.



XM-6132

Reflective FR-Piping



- Sew-on
- Glass beads. Ra>380
- ► 100% Cotton FR
- Roll size 3mm x 50m
- NFPA 2112







Silver high visible reflective piping is to be sewn into the seams of either workwear, everyday apparel or sportswear, footwear, bags etc. It significantly increases visibility of wearer in the day and night. Reflective piping is also became a trendy accessory, which in fact makes our life safer.

OUR CERTIFICATES

SATRA lab (UK) & AITEX lab (Spain) are our partners in certification

XM-6011: EN 469, EN 20471 50x75°C



XM-7010: EN 469, EN 20471 50x60°C



XM-6010: EN 469, EN 15384 50x75°C



XM-6010P: EN 469, EN 20471 50x60°C



XM-7010: NBR-15292 25x60°C



XM-6010: EN 469, EN 20471 50x75°C



XM-8104/10: EN 469, EN 20471, EN 15384 - 80x40°C



XM-7104/10: EN 469, EN 20471, EN 15384 - 50x60°C



XM-6011: EN 469 60x75°C



XM-8104/10C: EN 469, EN 20471, EN 15384 - 80x40°C



XM-8011C: EN 469, EN 20471 50x60°C



XM-6010: NBR-15292 25x60°C



XM-6005B: EN 20471 50x75°C



OEKO-TEX 100



EN 20471, ANSI/ ISEA 107 Standards for Retroreflection

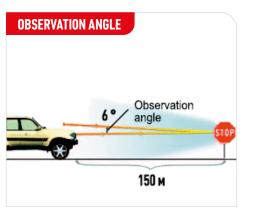
Minimum coefficient of retroreflection in cd/(lx·m²) for initial retroreflective or combined-performance material



Retroreflective performance after test exposure

Sign Perpendicular Angle

Headlight Path



	Entrance ANGLE							
EN 20471	į	j°	20)°	30)°	41)°
Observation angle	XM-6010	EN 20471	XM-6010	EN 20471	XM-6010	EN 20471	XM-6010	EN 20471
12'	465	330	429	290	381	180	335	65
20′	347	250	322	200	294	170	256	60
1′	32	25	32	15	31	12	30	10
1° 30′	26	10	25	7	24	5	23	4

The tested samples shall be exposed as specified in table below. After exposure each test specimen shall meet the following photometric requirements.

The coefficient of reteroreflection $R_{\rm A}$, measured at observation angle 12` and entrance angle 5°, shall exceed 100 cd/(lx•m²) and shall be not less than 75 cd/(lx•m²) at the other orientation.

PROPERTIES & STANDARDS	TEST DESCRIPTION	REQUIREMENTS	ANSI 107	EN 20471
Initial Retroreflectivity: R _A	before testing	RA ≥ 330	ANSI Section	EN Section
1. Abrasion: EN 530, method 2	5000 cycles	RA ≥ 100	Section 9.4.1	Section 7.4.1
2. Flexing: ISO 7854, method A	7500 cycles	RA ≥ 100	Section 9.4.2	Section 7.4.2
3. Folding at Cold Temperature: ISO 4675	2 hours at -20°C (-4°F)	RA ≥ 100	Section 9.4.3	Section 7.4.3
4. Exposure to Temperature Variation:	12 hours at 50°C (122°F) 20 hours at -30°C (-22°F)	RA ≥ 100	Section 9.4.4	Section 7.4.4
5. Domestic Washing: ISO 6330, method 2A	50 cycles at 60°C (140°F)	$R_A \ge 100$	Section 9.4.5.1	Section 7.5.2
6. Dry cleaning: ISO 3175	5 cycles	$R_A \ge 100$	Section 9.4.5.2	Section 7.5.3
7. Influence of rainfall:	2 minutes of exposure	$R_A \ge 100$	Section 9.4.6	Section 7.4.5



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