



REFLECTIVE TAPES
FOR HI-VIZ CLOTHING

XM Textiles Head Office

Office 2402-2403, 24-th Floor,
1833 Zhongshan North Road,
Shanghai, China, 200061
Telephone: +86 (21) 5240-1156
Email: info@xmtextiles.com



APPLICATION INSTRUCTIONS

HEAT PRESS OR IRON

1	Temperature	160°C
2	Time	20 seconds
3	Pressure	115-130 psi

STEPS

1	Set the heating temperature of press at about 160°C
2	Place the tape by adhesive side down to the fabric
3	Put the press (iron) down on the tape for 20 seconds

STEPS

4	Open the press up and wait for 10-15 seconds to let it cool down
5	Carefully peel off the transparent film from the applied reflective tape
6	Check the result. In case of small detachments by corners of the tape, cover it with a piece of cloth and put the press (iron) down for another 2-3 seconds.
7	Carefully remove the piece of cloth

! Please test the temperature, application time and pressure on a sample fabric before heat transfer to a fabric or garment. Due to the different composition of each fabric, XM reflective tape (film) would need a little adjustment in application temperature, pressure and time. In general, Cotton or Poly-cotton fabric need slightly higher temperature than Polyester or Nylon.

