



REFLECTIVE TAPES
FOR HI-VIZ CLOTHING

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APPLICATION INSTRUCTIONS

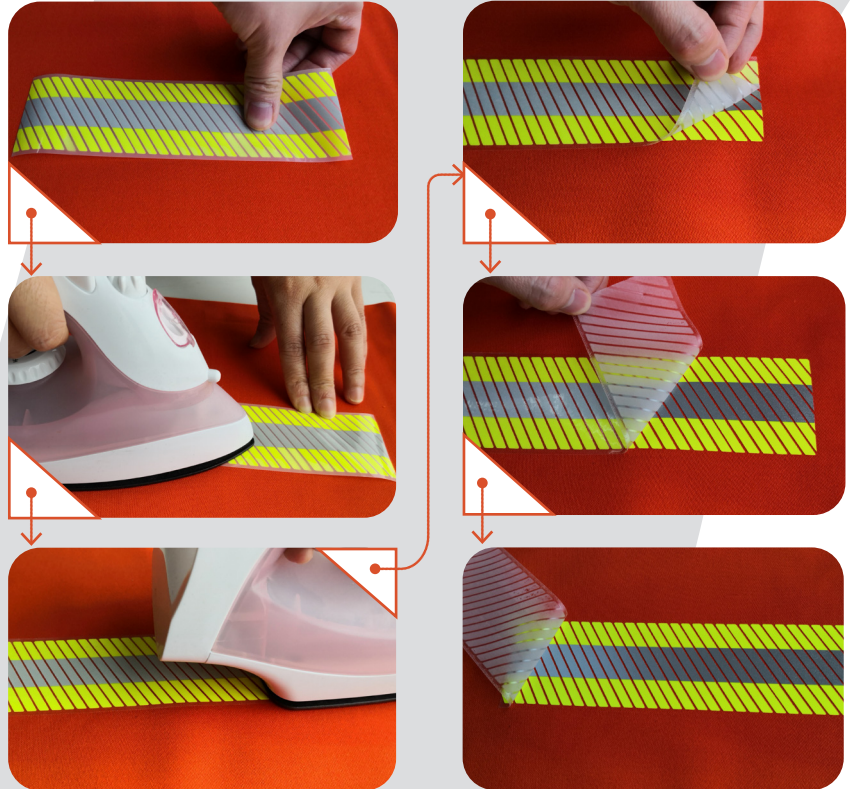
Please test the temperature, application time and pressure on a sample fabric before heat transfer to a fabric or garment. Due to the different composition of each fabric, XM reflective tape (film) would need a little adjustment in application temperature, pressure and time. In general, Cotton or Poly-cotton fabric need slightly higher temperature than Polyester or Nylon.

HEAT PRESS OR IRON

1	Temperature	160°C
2	Time	20 seconds
3	Pressure	115-130 psi

STEPS

1	Set the heating temperature of press at about 150°C
2	Place the tape by adhesive side down to the fabric
3	Put the press (iron) down on the tape for 15 seconds
4	Open the press up and wait for 10-15 seconds to let it cool down
5	Carefully peel off the transparent film from the applied reflective tape
6	Check the result. In case of small detachments by corners of the tape, cover it with a piece of cloth and put the press (iron) down for another 2-3 seconds.
7	Carefully remove the piece of cloth



#	Flame Resistant Reflective Tape		Heat Transfer	Reflectivity, Ra	Domestic or Industrial wash*	EN 20471	EN 469	EN 15384	
1	XM-8010		Corsica HT	■	490	50 x 60°C			
2	XM-8010C		Corsica HTS	■	400	80 x 40°C			
3	XM-8011		Malta HT	■	510	50 x 60°C			
4	XM-8011C		Malta HTS	■	490	50 x 60°C			-
5	XM-8011C PRO		Malta HTSP	■	490	100 x 75°C			-
6	XM-8104/10		Liso-Y HT	■	125	80 x 40°C			
7	XM-8104/10C		Liso-Y HTS	■	100	80 x 40°C			