



Reflective Tapes for Hi-Viz Clothing

# XM-6500

PVC

PVC-COLOUR REFLECTIVE MATERIAL



## Care instructions

Before the first use, the suitability of the intended care process for **XM SilverLine™ XM-6500 PVC- Colour Reflective Material** must be determined. Test duration should reflect the anticipated maximum number of wash cycles in use.

### 1. Hand Wash

The icon indicates that the item can only be washed by hand at a comfortable temperature of no higher than 40 degrees. Reflective tape with such a symbol on the label can not be rubbed, squeezed and wrung out strongly.



### 2. Do not use additional bleach

- No chlorine bleach
- No bleaches on oxygene basis (e.g. sodium perborate bleaches)

Do not store a wash batch even in a low concentration of bleach.



### 3. Drying

#### Tumble Dryer:

Tumble drying should be performed in a commercially available household dryer using the medium dry setting. Exhaust temperature should **not** exceed 90°C.

Do **not** overdry. Damp dry only.

- Load ratio: 1:25.
- Inlet temperature should **not** exceed 140°C.
- **The drying process must be controlled to ensure that the exhaust temperature does not exceed 90°C.**
- The drying process should be continued until the load is damp dry.

Tunnel finishing is not recommended.

**DO NOT OVERDRY. REFLECTIVE TAPE TEMPERATURE SHOULD NOT EXCEED 90°C AT ANY TIME DURING DRYING.**



#### Air Drying:

Line drying is recommended where possible.

### 4. Do not use iron

Ironing is the temperature effect on the fabric. XM Textiles, XM FireLine and XM SilverLine in order to avoid damage to fabrics and reflective tapes give recommendations on which mode to choose.

Said care icon indicates that the

- Use of iron is prohibited (**No iron** or **Do not iron**).

It is found on the labels of products made of Nylon, Spandex, or PVC (Vynil).



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## 5. Dry Cleaning

- Cleaning process should be based on a pre- and main-bath only
- For **P** it is recommended that only **pure** perchloroethylene is used.
- Adjust load and solvent level to give a moderate mechanical action.



<b>Max.</b> solvent temperature:	<b>30°C</b>
<b>Recommended</b> drying temperature:	<b>40°C</b>
<b>Max. inlet</b> temperature:	<b>80°C</b>
<b>Max. exhaust</b> temperature:	<b>60°C</b>
<b>Max.</b> drying time:	<b>15 minutes</b>
<b>Max.</b> programme time:	<b>60 minutes</b>

If stain removing substances (e.g. surfactant-based cleaning booster) need to be used, their compatibility with the reflective tape should be determined prior to the application.

## Important Notice

LIMITED WARRANTY: In the event any XM SilverLine™ Reflective Tape is found to be defective in material, workmanship, or not in conformation with any express warranty, XM Textiles Europe only obligation and your exclusive remedy shall be to replace or refund the purchase price, at XM Textiles Europe option, of such product upon timely notification thereof and substantiation that the product has been stored, maintained and used in accordance with XM Textiles Europe written instructions.



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